

**KUORI**

WASTE TURNS  
MATERIAL



# BIOWA S

SIGNATURE



# BIOWA HC

HOME COMPOSTABLE



# BIOWA RE

RESISTANT



# BIOWA Portfolio

The BIOWA platform is structured into three material classes, each optimized for specific application requirements:

**BIOWA S**  
Signature Grade

The flagship grade combining elastic durability with biodegradable abrasion particles (ISO 17556).

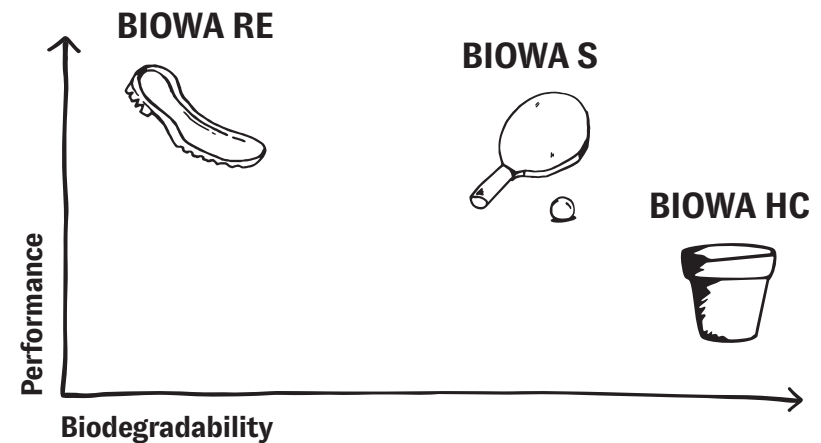
**BIOWA HC**  
Home Compostable Grade

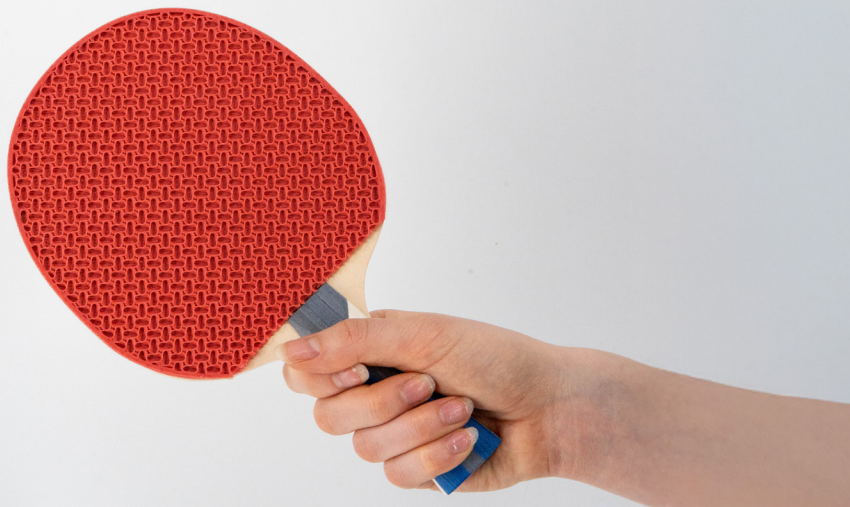
Designed for short-life and moderate performance applications, offering up to 100% biobased and plastic-free formulations. Home compostability certification (following NF T 51-800) is currently in progress.

**BIOWA RE**  
Resistant Grade

Designed for demanding, long-life applications with enhanced durability, high biobased content and focus on recyclability.

	Biobased	Recyclable	Performance	Degradability
<b>BIOWA S</b>	42% - 85%	Yes	High (balanced)	Naturally degradable microplastics ISO 17556
<b>BIOWA HC</b>	35% - 100%	Yes	Moderate	Home compostable NF T 51-800 in progress
<b>BIOWA RE</b>	57% - 79%	Yes	High (resistant)	Non-biodegradable Hydrolysis resistant





# BIOWA S Signature Grade

Flagship thermoplastic elastomer TPE with **high durability** for abrasion-intensive applications, enabling **biodegradation of released microplastic particles** (ISO 17556).

- Highlights**
- Naturally biodegradable microplastics (ISO 17556)
  - Biobased content up to 85%
  - Vegan (no animal-derived components)
  - Mechanically recyclable

- Available as**
- Pellets
  - Filament (available in Shore 90A)
  - Chemically foamed (density ~0.55 g/cm<sup>3</sup>)

## We produce your personalized grade

The property ranges shown below represent the adjustable design space and can be tailored to specific application requirements, including biofiller content, foaming and color. Standard values indicate typical properties of BIOWA S 80A grades with olive pit or walnut shell biofillers.

Properties	Range	Standard grade <small>BIOWA S Olive 80A</small>
Shore hardness	70A - 60D	80A
Biobased content	42% - 85%	82% with olive pits or walnut shells.
Recycled waste content	0% - 50%	20%
Tensile strength	9.4 - 30 MPa	16.5 MPa
Abrasion resistance	30 - 90 mm <sup>3</sup>	70 mm <sup>3</sup>

## Biodegradation

Abrasion-generated particles (microplastics) are designed to biodegrade under natural environmental conditions (ISO 17556). Shredded BIOWA S Olive 80A was mixed with compost at 45°C. As of 180 days the material has achieved >64% absolute biodegradation via CO<sub>2</sub> respirometry.

## Applications

Footwear, outdoor & sports, accessories, tools, and toys

**BIOWA S example**  
Data sheet





# BIOWA HC

Home Compostable Grade

Thermoplastic elastomer designed for short-life and moderate performance applications, enabling **plastic-free** formulations in selected grades with up to 100% biobased content. **Home compostability** certification is in progress (NF T 51-800).

- Highlights**
- Home compostability certification (following NF T 51-800) is currently in progress
  - Biobased content up to 100%
  - Plastic-free formulations possible
  - Mechanically recyclable

**Available as** - Pellets

## We produce your personalized grade

The property ranges shown below represent the adjustable design space and can be tailored to specific application requirements, including biofiller content and color.

Properties	Range
Shore hardness	90A - 65D
Biobased content	35% - 100% <small>Biofillers, olive pits or walnut shells, etc.</small>
Recycled waste content	0% - 80%
Tensile strength	8.9 - 22.4 MPa

## Biodegradation

Designed for applications where bulk material biodegradation under home composting or natural soil conditions is desired. Home compostability certification is currently in progress (NF T 51-800).



**Applications**  
Sink screens, agricultural products, decorative items, and similar applications

BIOWA HC example  
Data sheet





# BIOWA RE Resistant Grade

Thermoplastic elastomer (TPE) designed for demanding, long-life applications requiring **high durability** and **resistance** to moisture and hydrolysis.

- Highlights**
- High durability
  - Hydrolysis resistant
  - Biobased content up to 79%
  - Mechanically recyclable

- Available as**
- Pellets

## We produce your personalized grade

The property ranges shown below represent the adjustable design space and can be tailored to specific application requirements, including biofiller content, foaming, and color.

Properties	Range
Shore hardness	65A - 95A
Biobased content	57% - 79% <small>Biofillers, olive pits or walnut shells, etc.</small>
Recycled waste content	0% - 30%
Tensile strength	20 - 31 MPa

## Hydrolysis resistance

Designed for applications exposed to moisture and mechanical stress. Hydrolysis resistant for long-term performance in demanding environments.



**BIOWA RE example**  
Data sheet



## Applications

Wheels, furniture components, watch straps, outdoor equipment, and mechanically stressed parts



# Services

## FROM MATERIAL CONCEPT TO INDUSTRIAL PRODUCTION

KUORI supports customers from material formulation to functional prototypes and industrial scale-up.

We work with manufacturers, brands, and startups — from early concepts to validated products ready for production.

### Research & development

Our R&D team develops tailored thermoplastic elastomer (TPE) compounds incorporating biobased and biodegradable components, with the capability to integrate biofillers derived from various food industry sidestreams. We optimize formulations for mechanical performance, processability, and environmental impact.

Key capabilities:

- Formulation development tailored to customer needs (biofillers, plasticizers, reactive systems)
- Targeted tuning of durability and degradation (abrasion performance vs. microplastic biodegradation behavior)
- Process optimization (injection molding, extrusion, foaming)
- Aesthetic customization (coloring, texturing, surface finish)

### Material production

KUORI operates an in-house compounding setup for pilot-scale production (10–100 kg batches), allowing for fast iteration cycles and continuous formulation optimization.

Industrial scale-up is achieved through manufacturing partners in the EU, enabling seamless transition to ton-scale production.

### Prototyping & development support

We translate material concepts into functional prototypes for rapid validation — from early-stage ideas to application-ready demonstrators, suitable for industrial scale-up.

For brands and startups without in-house development, we support:

- Material selection and optimization
- Design validation (material-driven feasibility)
- Production of 3D-printed (in-house) and molded prototypes (via partners)

Prototyping capabilities:

- Injection-molded parts
- Compression-molded parts
- Extruded profiles and sheets
- 3D printing (FFF / FGF)
- Laser engraving and laser cutting
- Application-specific demonstrators (e.g. footwear components, consumer products)

### Testing

Material performance is validated through standardized testing and processing trials to ensure reliable behavior in real applications.

- Mechanical, abrasion, and thermal testing
- Biodegradation and environmental testing – (with external partners)
- Processing validation (injection molding, extrusion, compression molding)

### LCA

We conduct Life Cycle Assessments (LCA) with external parties to quantify environmental impact and enable data-driven material decisions.

- CO<sub>2</sub> footprint analysis
- Biobased content evaluation
- Benchmarking vs. fossil-based materials
- Support for customer sustainability claims



# Order now!

## Stock material

We offer standard grades available for direct purchase, including the materials featured in our datasheets. Sample packs are available on request and may also include filaments, sheets, material cards or 3D printed prototypes.

Delivery time:

- 1–25 kg: 1–2 weeks
- 25–100 kg: 2–4 weeks
- >100 kg: 6–10 weeks

## Custom material

All grades listed in our BIOWA Portfolio are deliverable at scale.

Contact us to develop and order custom materials with properties matching your needs and applications. Custom sampling as well as material sheets, cards or printed prototypes are possible.

Delivery time:

- 10–100 kg: 3–6 weeks
- 100–1000 kg: 4–8 weeks
- >1000 kg: delivery times available upon request



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